

# DUOTACK 365

One-Step All-Purpose Polyurethane Foam Adhesive

## DESCRIPTION

DUOTACK 365 is a low rise, two component polyurethane adhesive. DUOTACK 365 is used to adhere insulation and cover boards to approved substrates. Insulation and cover boards may include polyisocyanurate, polystyrene, mineral fiber, gypsum, wood fiber, cement, perlite and asphaltic roof boards. DUOTACK 365's unique chemistry provides for a versatile quick setting adhesive that is not susceptible to low relative humidity or temperature.

## ADVANTAGES

- ▶ **Wide application temperature range** - DUOTACK 365 can be applied in temperatures as low as 14°F (-10°C) without conditioning. Saving a lot of time and hassle for the applicator. There is no need for hot boxes on colder days and no concerns about performance at any temperature.
- ▶ **No waiting to place boards** – Insulation/Coverboards can be installed immediately into the wet adhesive. This saves the applicator time and eliminates the confusion of guessing when the adhesive is ready.
- ▶ **Greater coverage rates** - DUOTACK 365's unique chemistry achieves the same foam volume as the competition while using less amounts of part A and B.
- ▶ **Available in Variety of sizes** - Offering a variety of sizes add greater versatility for any job requirements, large or small.

## PACKAGING & COVERAGE RATES\*

### CARTRIDGE

SIZE (GALLONS)	QUANTITY (PER BOX)	QUANTITY (PER PALLET)	COVERAGE (SQ FT)
0.4 1.5 LITERS	4 CARTRIDGES	50 BOXES	600 PER BOX

### CUBITAINER

SIZE (GALLONS)	QUANTITY (PER PALLET)	COVERAGE (SQ FT)
10 5 GAL (A & B)	18 SETS	2,500 - 3,800 PER CUBITAINER SET

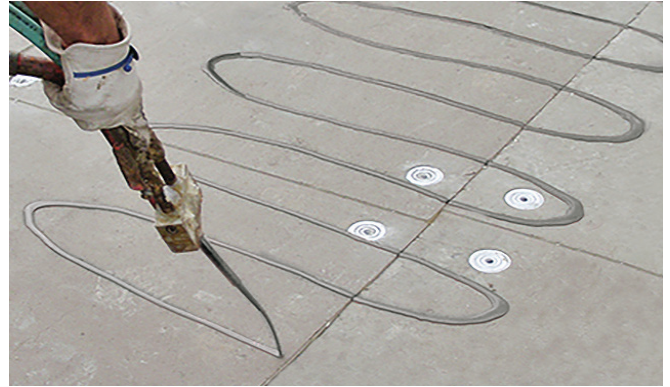
### MINI DRUM

SIZE (GALLON)	QUANTITY (PER PALLET)	COVERAGE (SQ FT)
30 15 GAL (A & B)	9 SETS	7,500-11,400 PER DRUM SET

### DRUM

SIZE (GALLON)	QUANTITY (PER PALLET)	COVERAGE (SQ FT)
100 50 GAL (A & B)	2 SETS	25,000-38,000 PER DRUM SET

\*All coverage rates are based on a consistent bead size of 1/2 - 3/4 inch wide ribbons on 12 inch on center spacing. Coverage rates are approximate and vary depending on surface roughness and absorption rate of the substrate.



## TECHNICAL CHARACTERISTICS

CHARACTERISTIC	PART A	PART B
<b>Color</b>	Amber	Grey
<b>Viscosity</b>	400 - 600	4,000 - 6,000

WORKING TIMES*	
<b>Rise Time</b>	90 seconds
<b>Curing Time</b>	30 Minutes
<b>Tack Free</b>	10 - 12 Minutes

\*All working and cure times are approximate and may vary upon wind, humidity and ambient/surface temperatures.

## STORAGE

Containers should be stored in a cool, dry indoor environment at temperatures above 14°F (-10°C). Avoid prolonged rooftop storage or direct sunlight. If properly stored, approximate shelf life is 12 months from the date of manufacture

